

Front Door Alignment - Regular Cab/SuperCrew

Base Part Number: Base Part Number: 20124

Inspection

NOTE: Removal steps in this procedure may contain installation details.

NOTE: LH side shown, RH side similar.

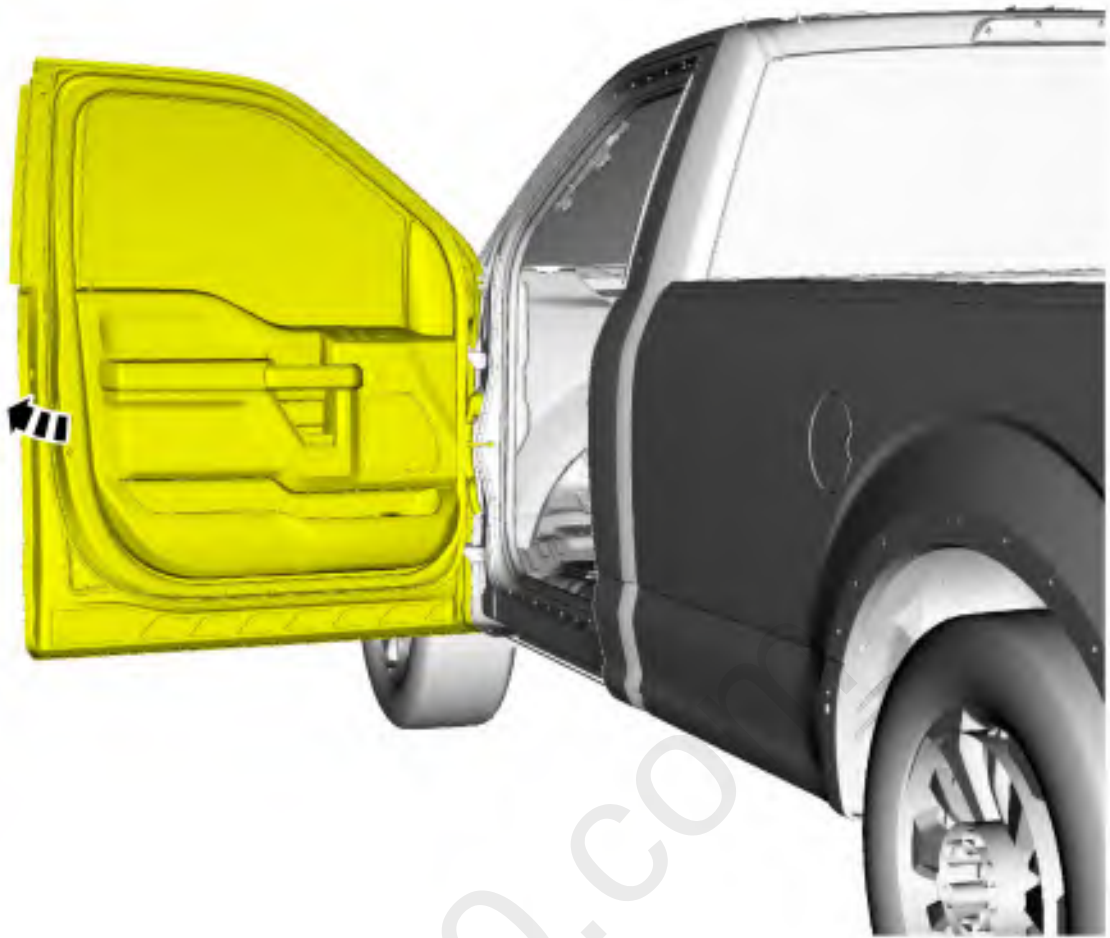
NOTE: Regular Cab shown, SuperCrew similar.

1. Inspect the front door-to-body dimensions.
Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).

Adjustment

All alignments

1. Open the door.



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2. Remove the bolts and the striker assembly.

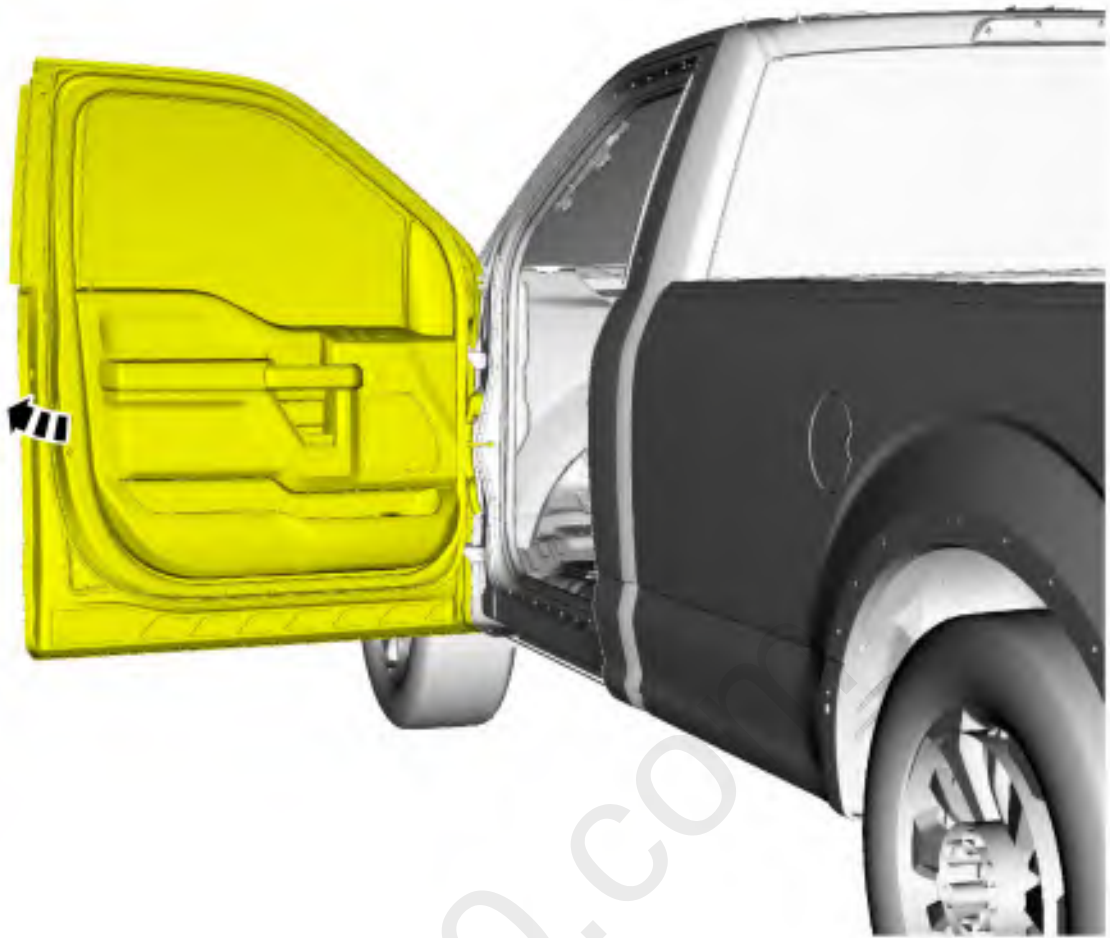


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Front door in and out, up and down alignment

3. Open the door.



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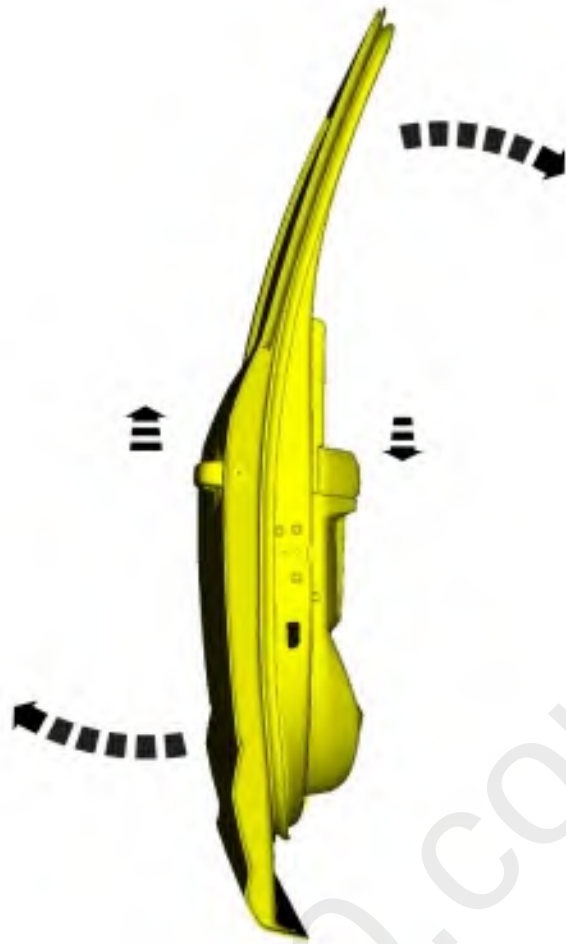


4. Loosen the bolts enough to permit movement of the door.



5. Adjust the door to specification.

Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



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6. Tighten the bolts.
Torque: 41 lb.ft (55 Nm)

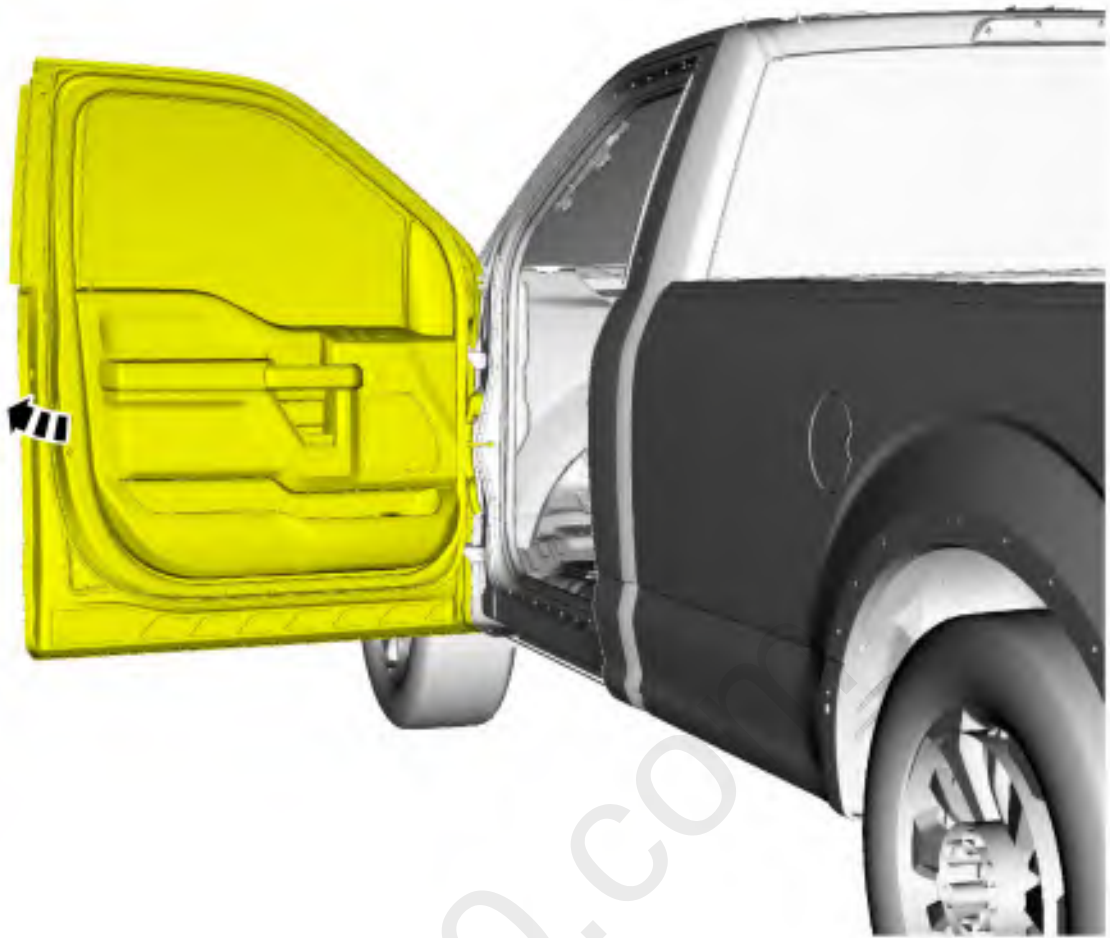


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Front door fore, aft and tilt alignment

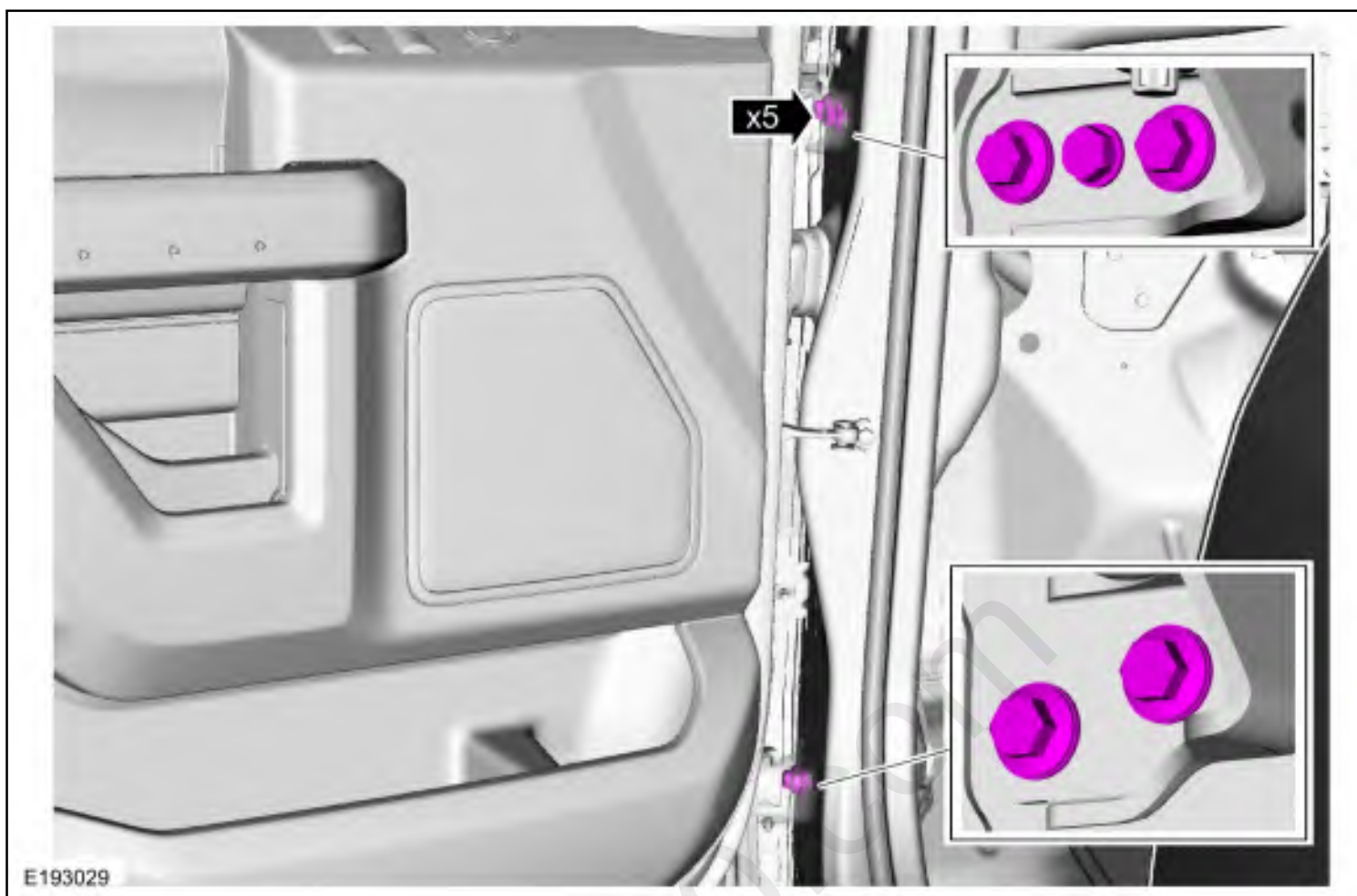
7. Open the door.



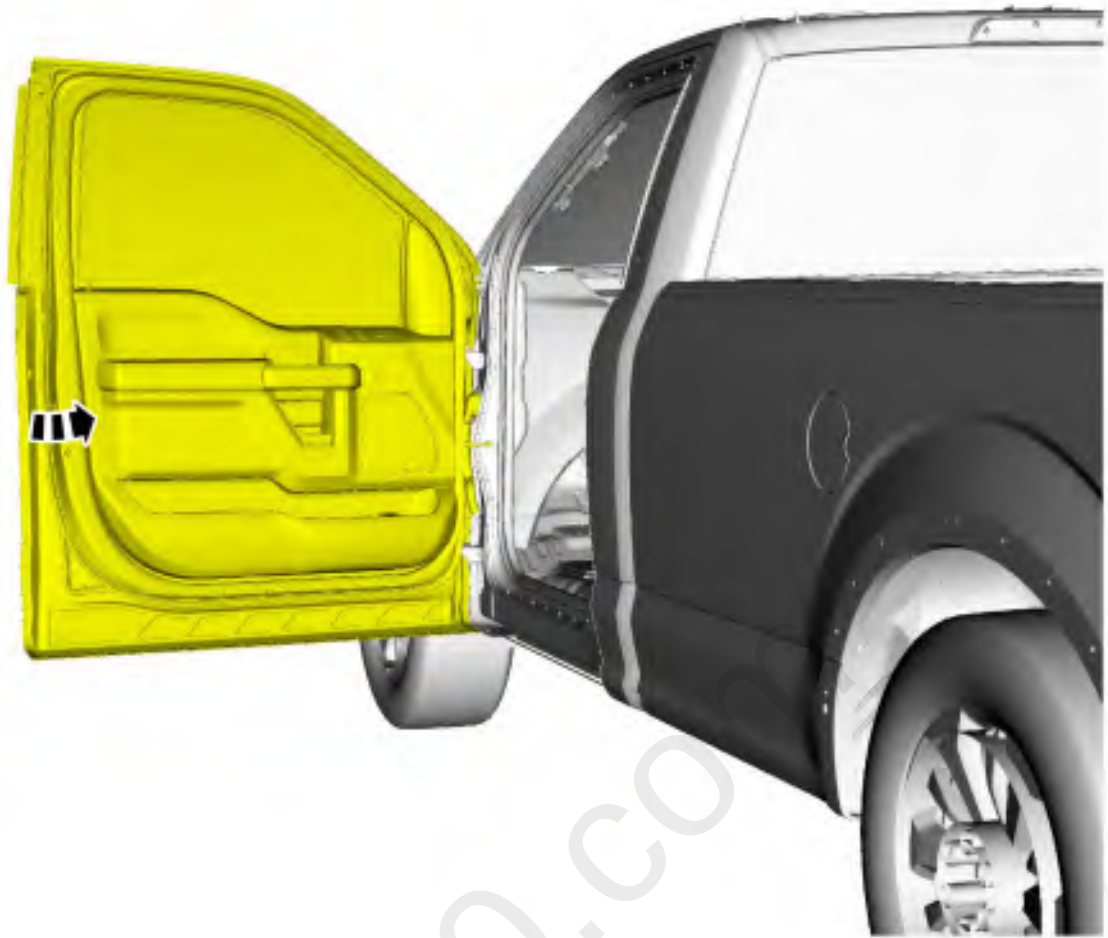
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8. Loosen the bolts enough to permit movement of the door.



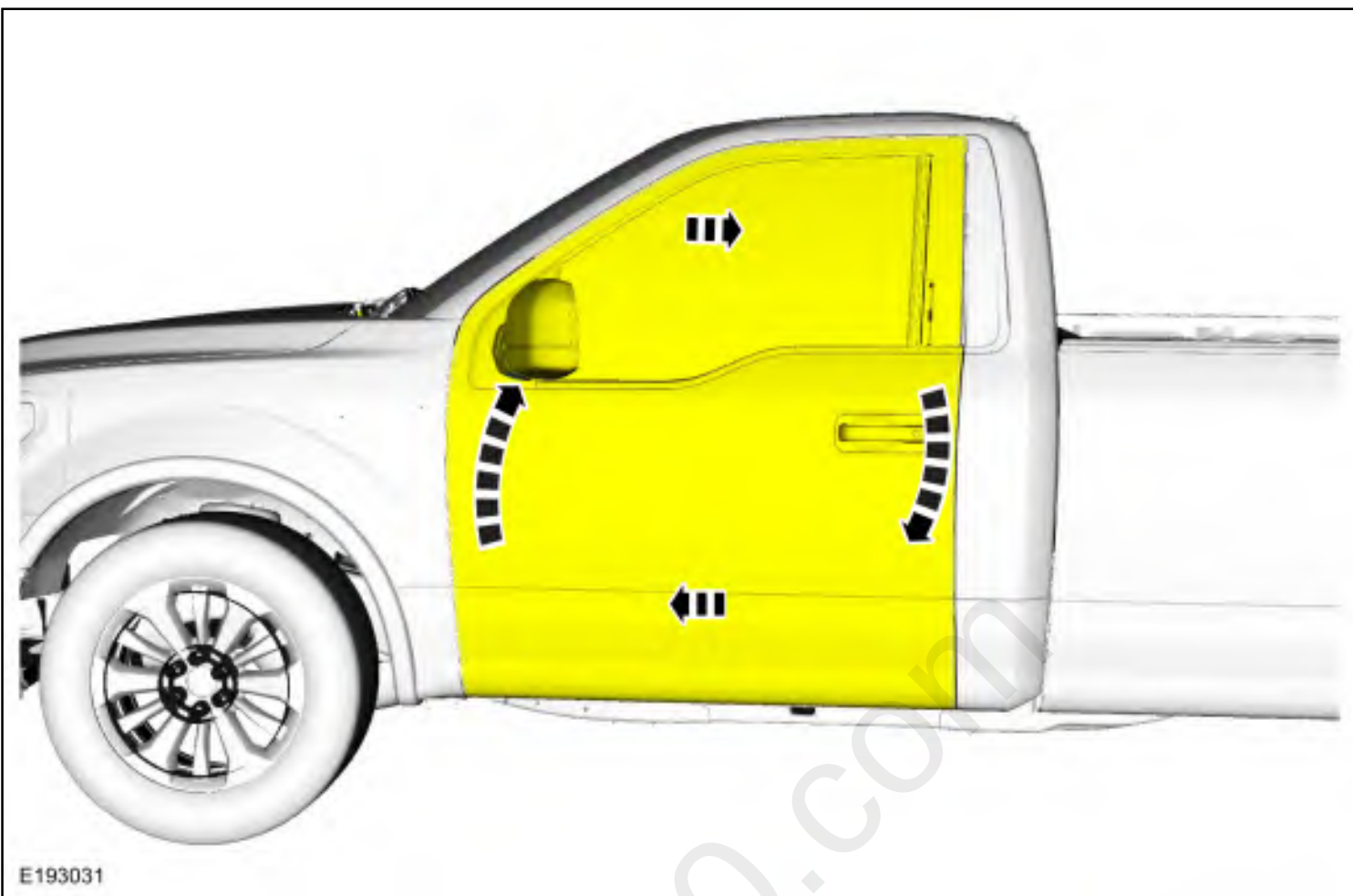
9. Carefully close the door.



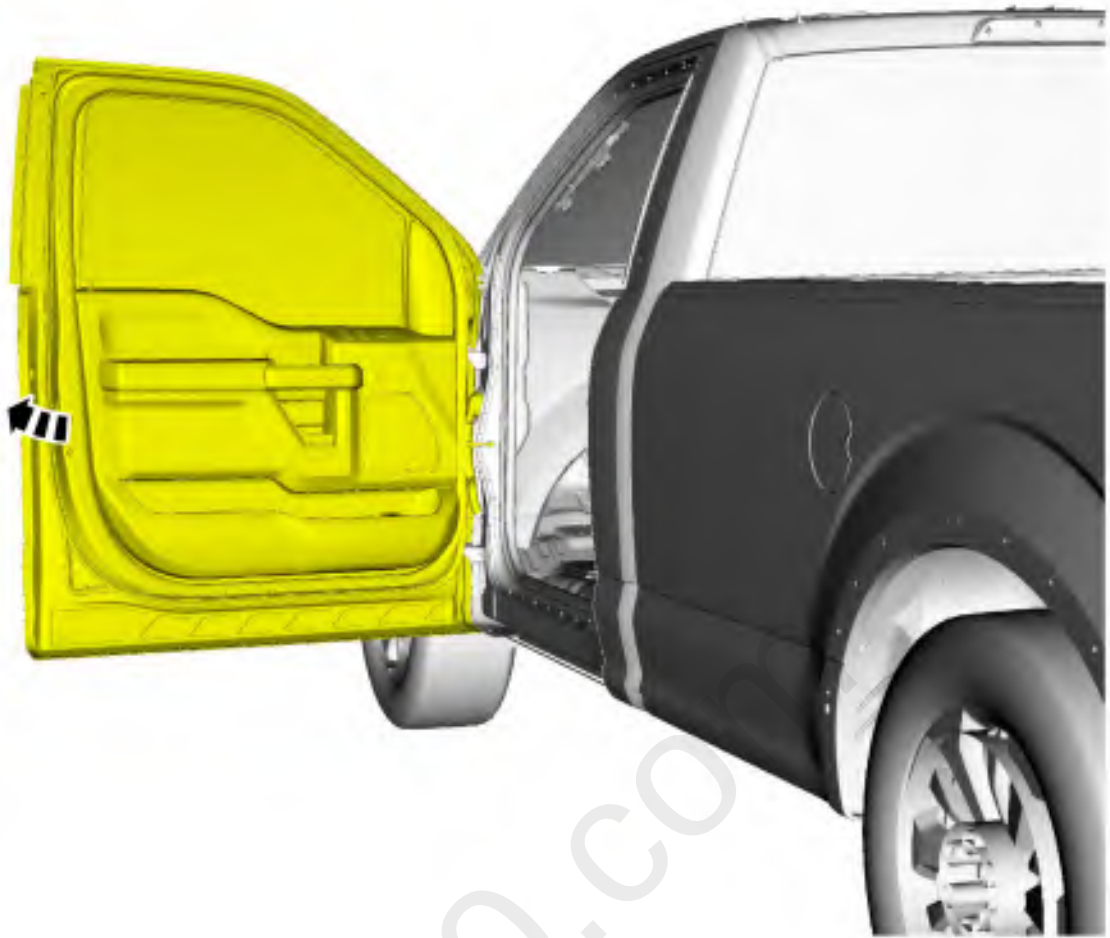
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10. Adjust the door to specification.

Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



11. Carefully open the door.



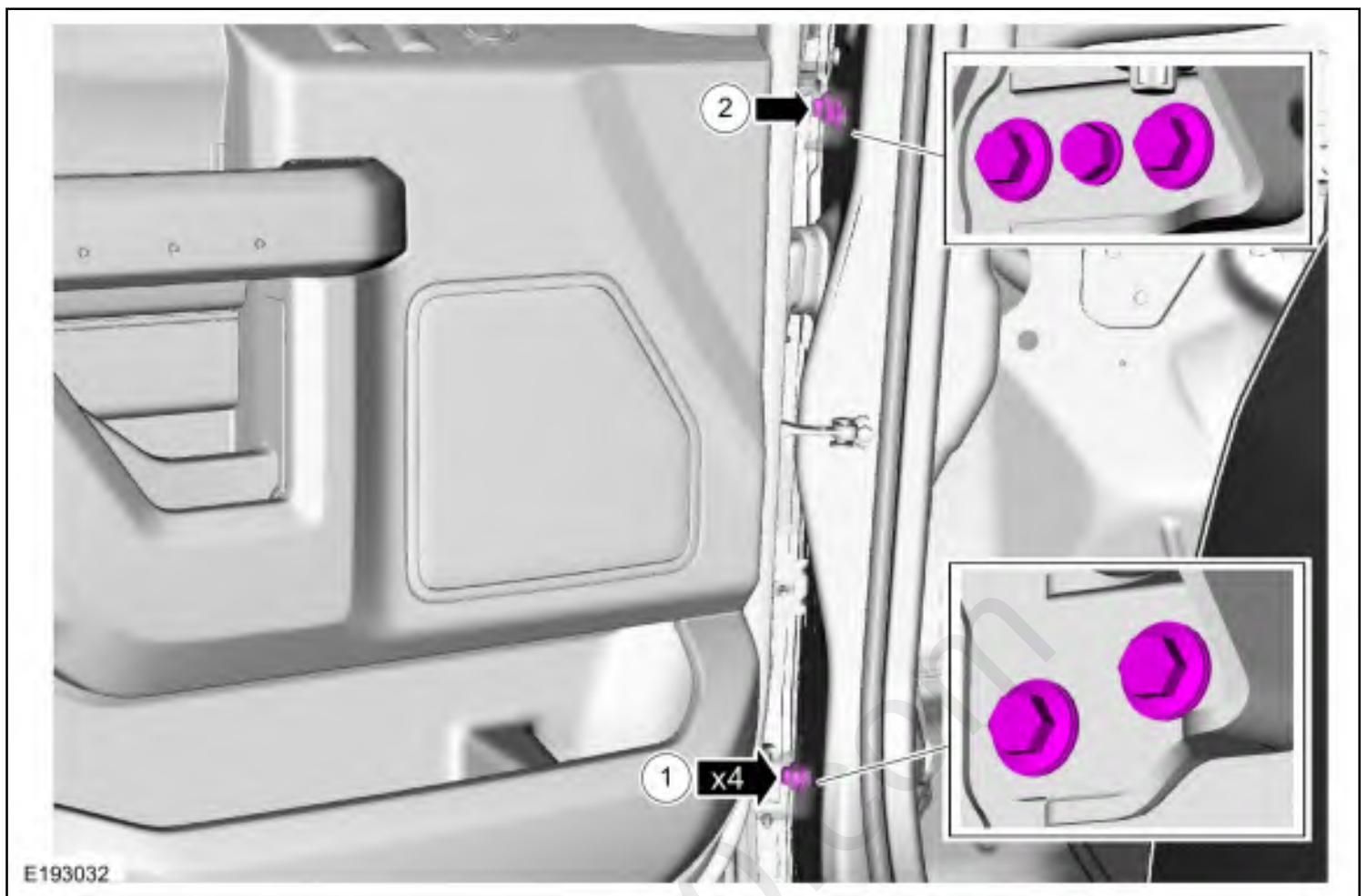
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12. **NOTE:** Calculate the correct torque wrench setting for the following torque. Refer to the Torque Wrench Adapter Formulas in the Appendix.

Tighten the bolts.

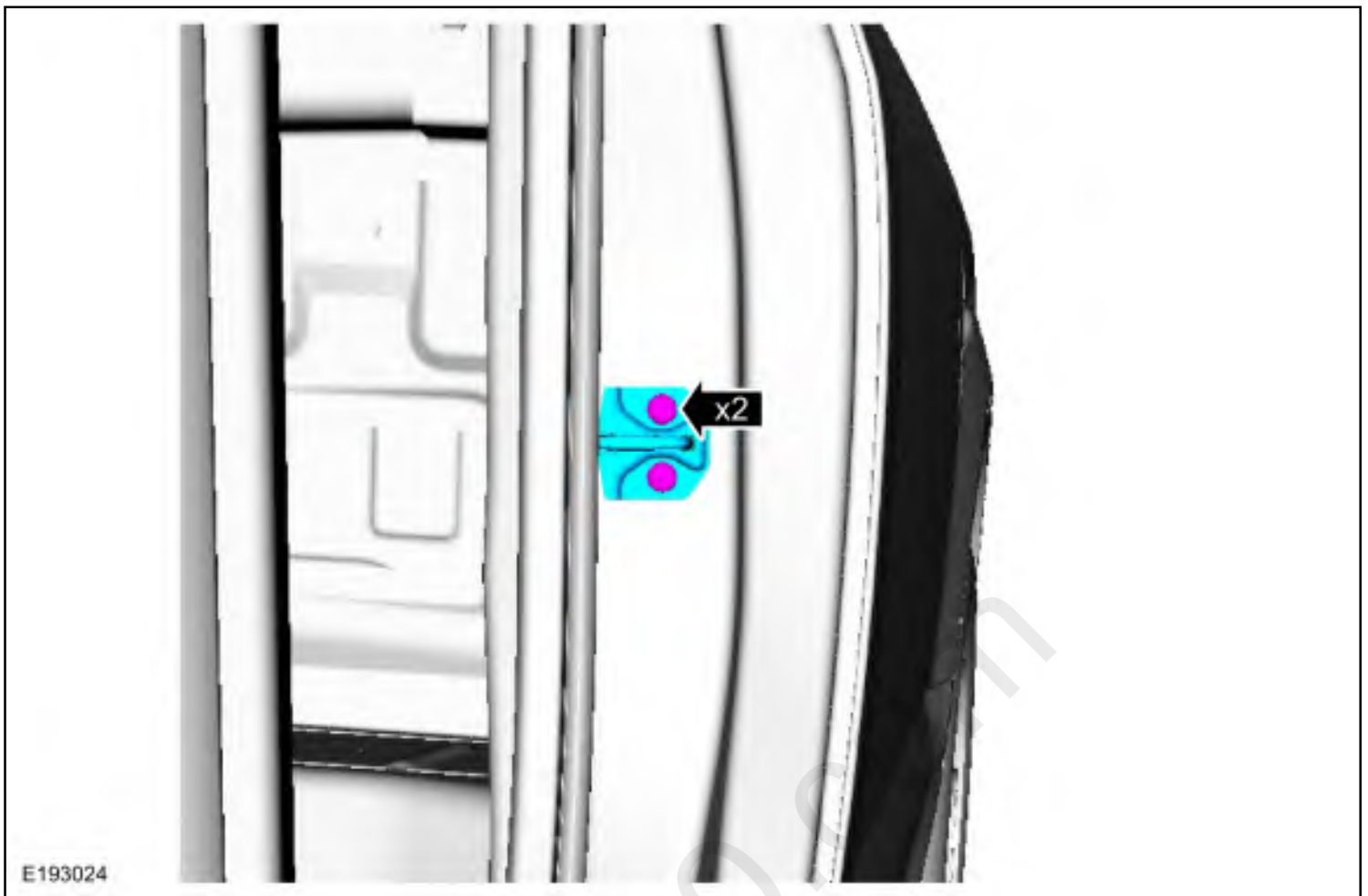
Torque:

- 1.: 20 lb.ft (27.5 Nm)
- 2.: 89 lb.in (10 Nm)



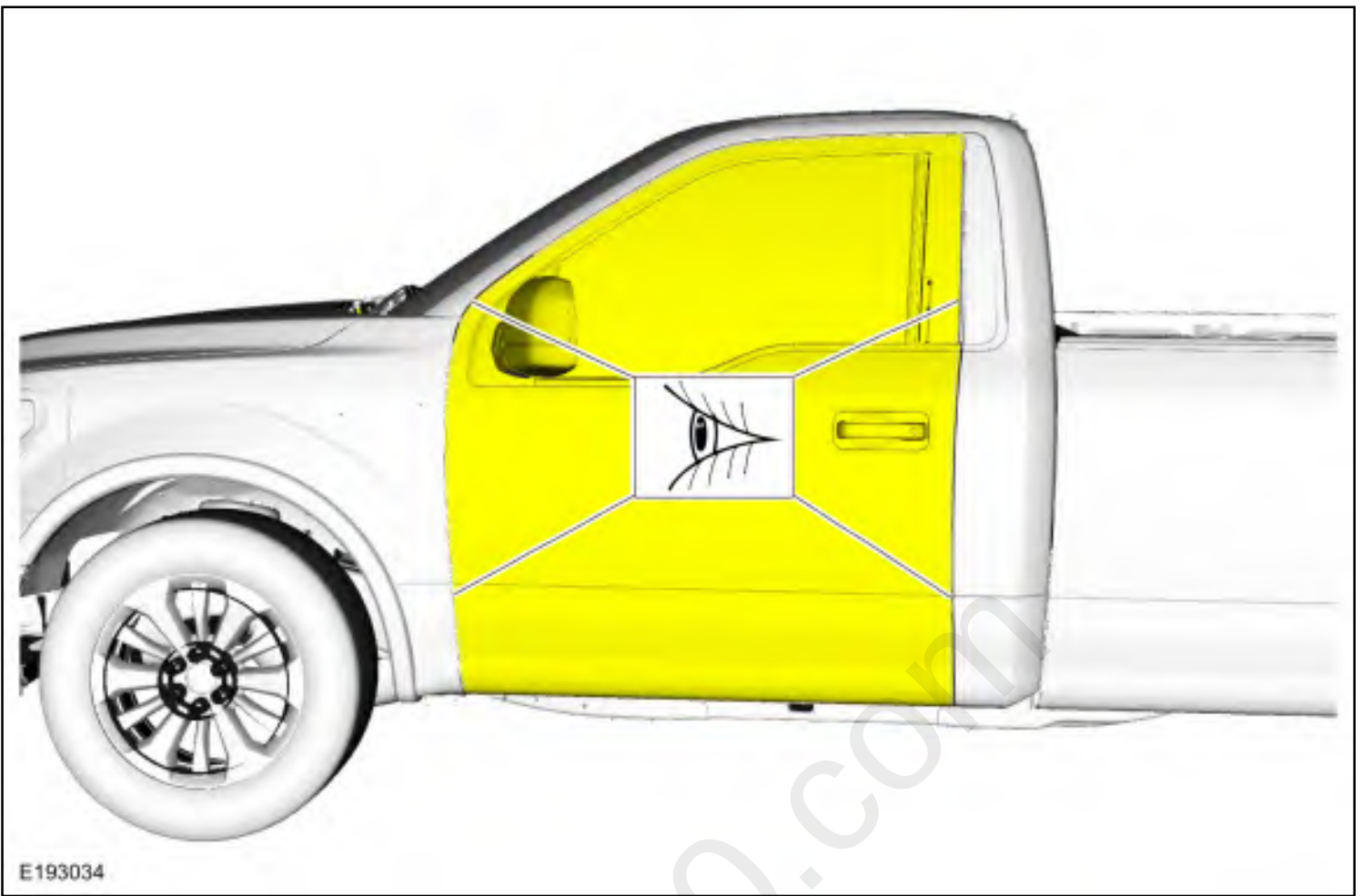
All alignments

13. Install the striker assembly.
Torque: 18 lb.ft (25 Nm)



14. Inspect the body-to-front door dimensions.

Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



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